

Distribuitor în România - Gada Ceramic București

Str. Vlad Județu 48

<https://gadaceramic.ro/produs/gresie-limes/>

# LIMES

*Nature of Italy*



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## Our values/

### **Made in Italy**

Selezioniamo le migliori materie prime e, secondo canoni estetici e funzionali, le trasformiamo in prodotti che interpretano con creatività il gusto italiano. Utilizziamo in uguale misura passione e tecnologia, cura del dettaglio e precisione, chimica e cultura, estetica e attenzione all'ambiente. Per noi Made in Italy è racchiudere tutto questo in ogni singolo prodotto.

### **Made in Italy**

*We pick the very best raw materials and we follow aesthetics and functional criteria to turn them into products embodying Italian taste and excellence. We sharply combine passion and technology, creativity and accuracy, science and culture, and environmental friendliness. To all of us, Made in Italy means gathering these features into every single product.*

### **Greenthinking**

Recuperiamo il 100% dell'acqua, autoproduciamo il 65% dell'energia, differenziamo il 98% dei rifiuti. Siamo stati i primi del settore ceramico a ottenere la certificazione PEF e tra i primi a guadagnarci l'EPD, la FDES e la HPDC. La maggior parte dei nostri prodotti è compatibile con lo standard LEED - Leadership in Energy and Environmental Design. Questo per noi è Greenthinking: un promessa molto seria, un impegno quotidiano.

### **Greenthinking**

*We recycle 100% of our water, produce 65% of our energy, separate 98% of our waste. We were the first company in the ceramic industry to obtain PEF certification and were among the first to earn the EPD, the FDES, and the HPDC certifications. The majority of our products comply with the LEED - Leadership in Energy and Environmental Design - standard. Greenthinking implies a solemn promise, an everyday commitment.*

GRES PORCELLANATO  
PORCELAIN STONEWARE

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**Effetto pietra**  
*Stone effect*

**LIMES**  
*Nature of Italy*

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## ISPIRAZIONE/ INSPIRATION

### **Natura locale**

Limes, in un piacevole limbo tra invenzione e conservazione, va oltre i confini di luoghi e tendenze. In superficie, la grana finissima del porfido e la matrice cristallina del quarzo si fanno compatte e distinte - a volte calde, altre fredde. L'effetto pietra per outdoor è di nuovo testimone versatile del costruire in armonia con l'ambiente e tutte le sue sfumature.

### **Local Nature**

*In a comfortable limbo between invention and conservation, Limes stretches beyond the confines of places and trends. The very fine grain of porphyry and the crystalline matrix of quartz become compact and separate on the surface - sometimes warm, sometimes cold. Once again, the stone effect for outdoor use is a versatile testament to building in harmony with the environment and all its different nuances.*

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**6**

FORMATI/  
SIZES

**2**

SPESSORI/  
THICKNESSES

#### **Formati e spessori**

I sei formati di Limes parlano di grande creatività progettuale. Nella versione più estesa di 60x120 cm o nei formati più piccoli, con lato di 22,5 cm, gli effetti pietra permettono schemi di posa in cui geometria e geologia trovano intesa perfetta. Lo spessore K2 di 20 millimetri, presente per tutti i formati, non teme pesi importanti né condizioni atmosferiche estreme grazie all'intesa perfetta tra tecnologia ed estetica.

#### **Sizes and thicknesses**

The six sizes of Limes allow for outstandingly creative design. In the largest version, measuring 60x120 cm, or in the smaller sizes, which measure 22.5 cm along the side, the stone effects allow laying patterns in which geometry and geology come perfectly together. The K2 thickness of 20 millimetres, available for all sizes, is capable of withstanding heavy weights and extreme weather conditions, thanks to a perfect combination of technology and aesthetics.

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**4**  
COLORI/  
COLORS

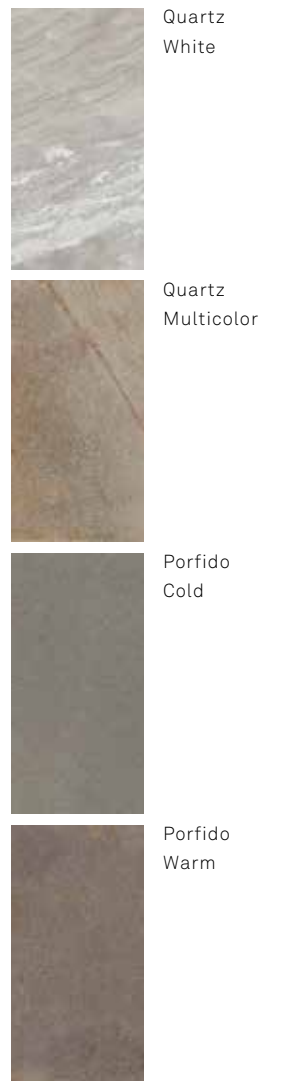
**2**  
SUPERFICI/  
SURFACES

#### Colori e superfici

Quartz White o Multicolor, Porfido Warm oppure Cold: ogni effetto pietra vanta un pattern cromatico di sostanziale capacità decorativa. Le quarziti, nei toni caldi e freddi, permettono composizioni minerali corpose e vivide; i porfidi variano la propria struttura cristallina per adattarsi alla fisicità e ai colori di ogni progetto

#### Colors and surfaces

*White or Multicolour Quartz, Warm or Cold Porphyry: each stone effect boasts a chromatic pattern characterised by substantial decorative capacity. The quartzites, in warm and cold shades, allow extensive and vivid mineral compositions; the porphyry versions adapt their crystalline structure to suit the specific physicality and colours of each project.*



Quartz  
White

Quartz  
Multicolor

Porfido  
Cold

Porfido  
Warm

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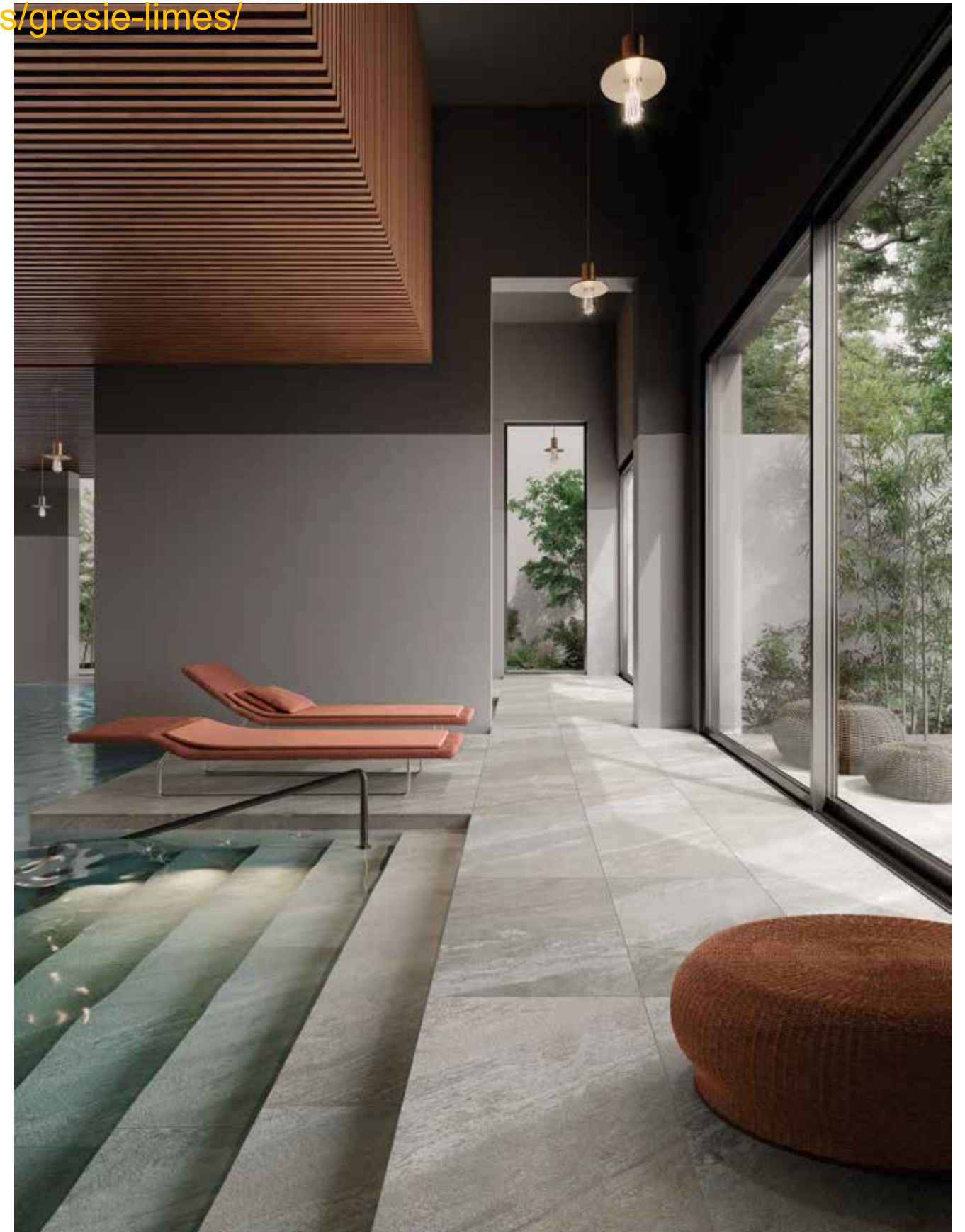
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# quartz white

*Le striature fredde sfumano dal ghiaccio al grigio-rosato, prendono riflessi nuovi al variare della luce. La trama rocciosa si rincorre di piastrella in piastrella, perfetta per dare continuità a pareti e pavimenti /*  
*Cold streaks vary from ice to pinkish-grey, taking on new hues as the light changes. The rocky pattern runs from tile to tile, lending perfect continuity to walls and floors*

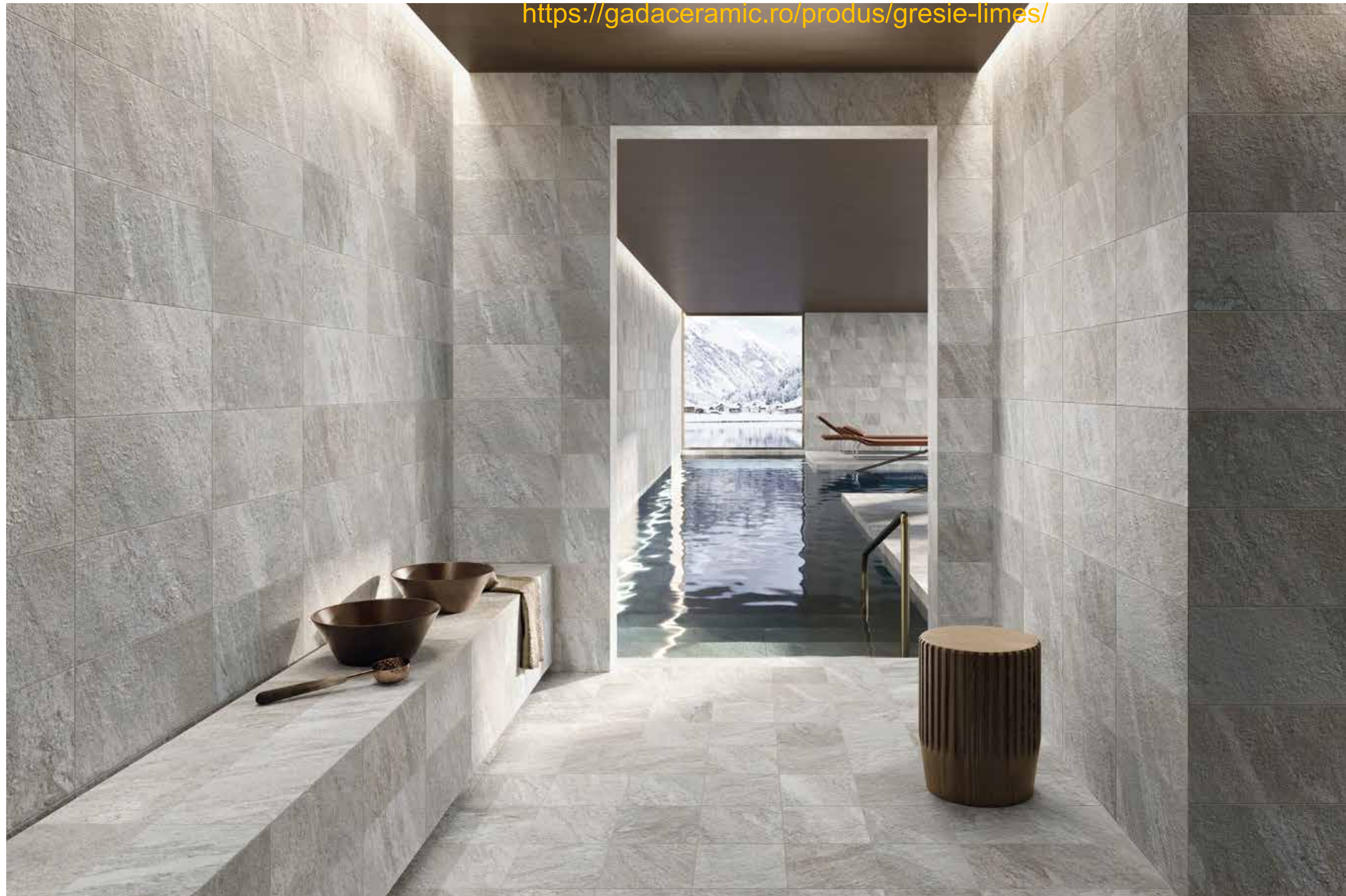
60x90 (24"x36") K2 20 mm



limes quartz white

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22,5x45,3 (9"x18")

limes quartz white

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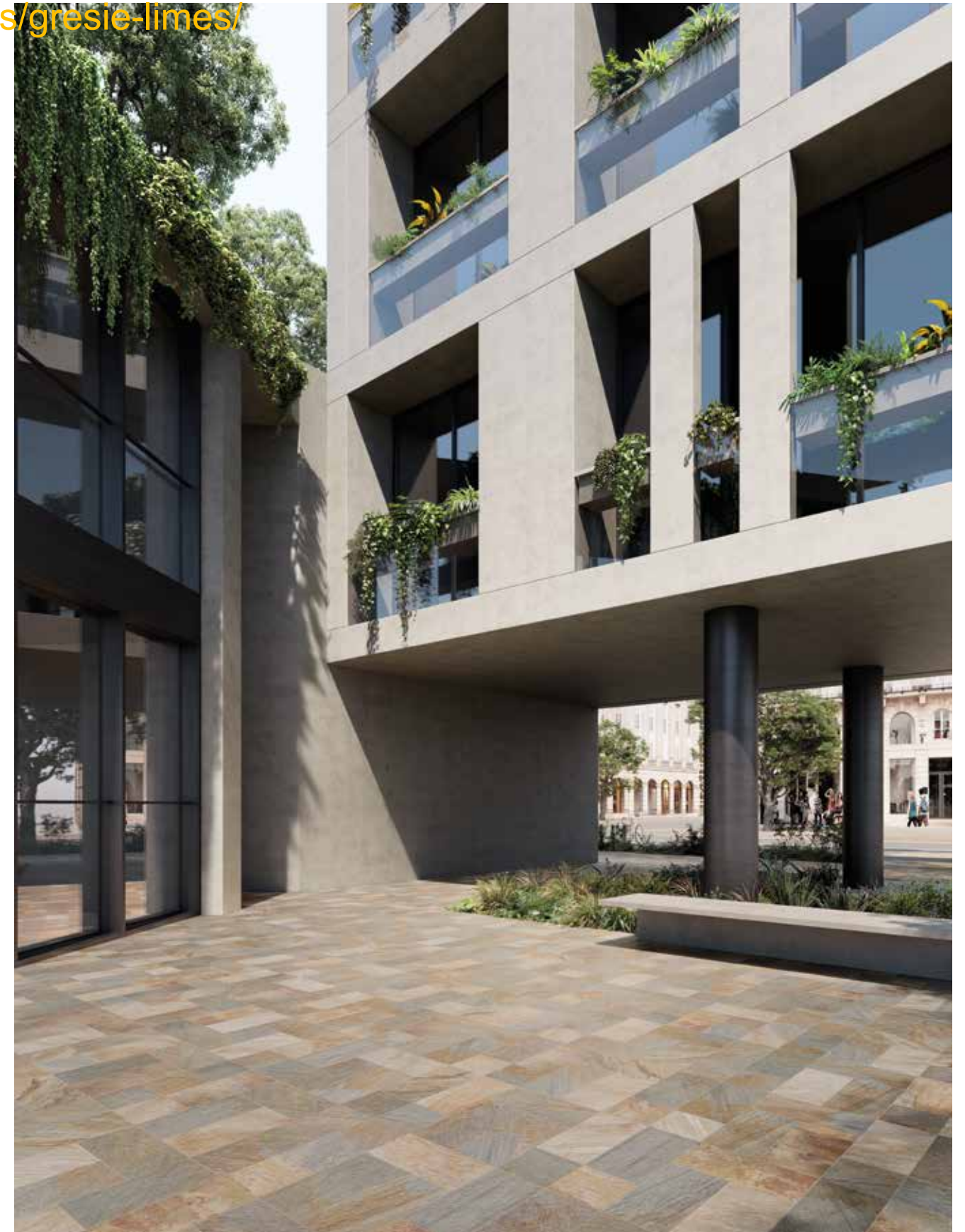
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# quartz multicolor

*Pennellate color ruggine si alternano a grigi intensi. Le tonalità ritmano la texture minerale sulla scia dei colori terrestri per eccellenza, lasciando che la collezione si amalgami con il paesaggio /  
Rust-coloured brushstrokes alternate with deep greys. The colours set the pace of the mineral texture, echoing the most classic earthy shades and letting the collection makes itself at home within the landscape*

22,5x45,3 (9"x18")  
22,5x22,5 (9"x9")

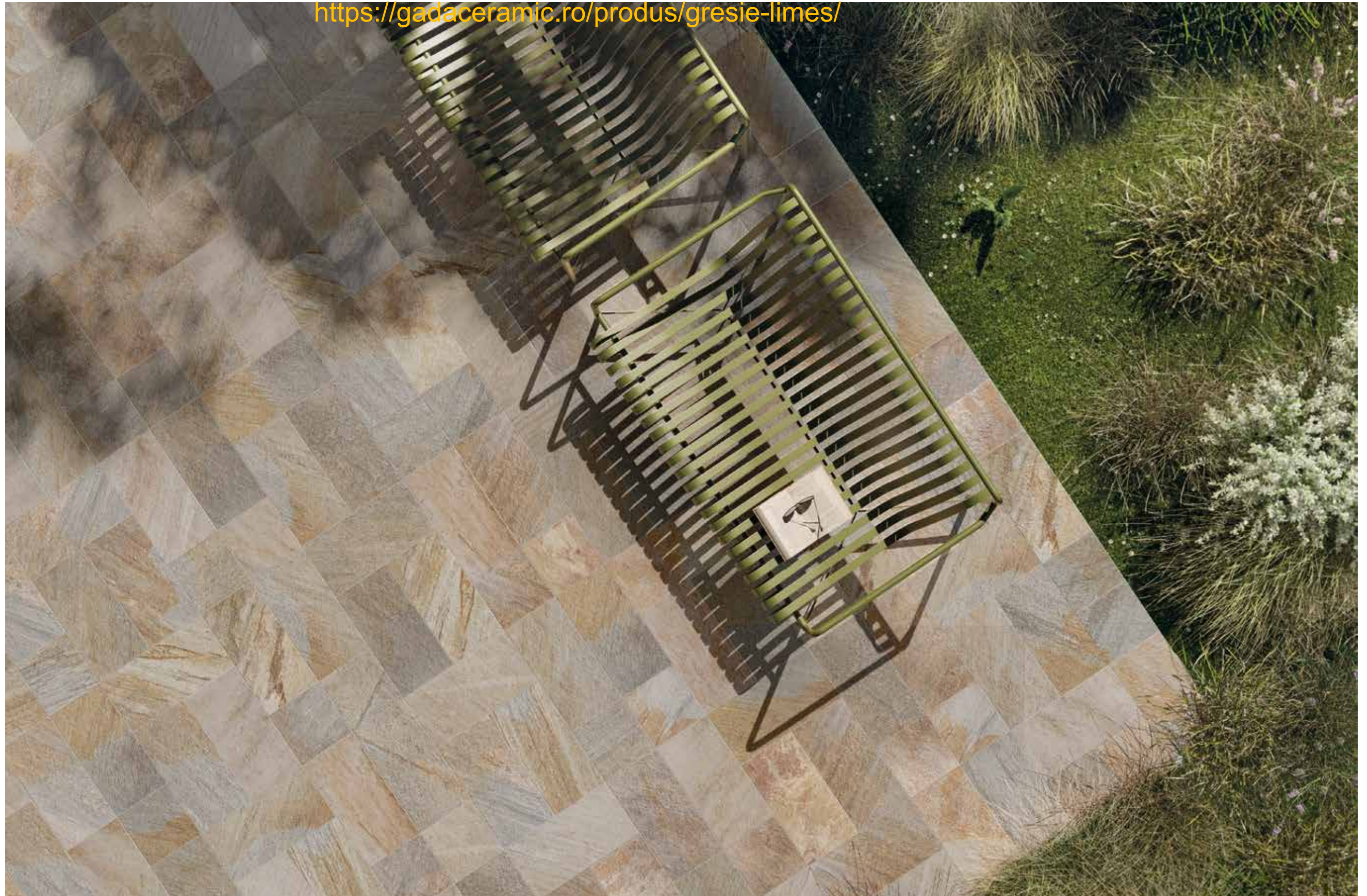


limes quartz multicolor



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22,5x45,3 (9"x18")  
22,5x22,5 (9"x9")

limes quartz multicolor

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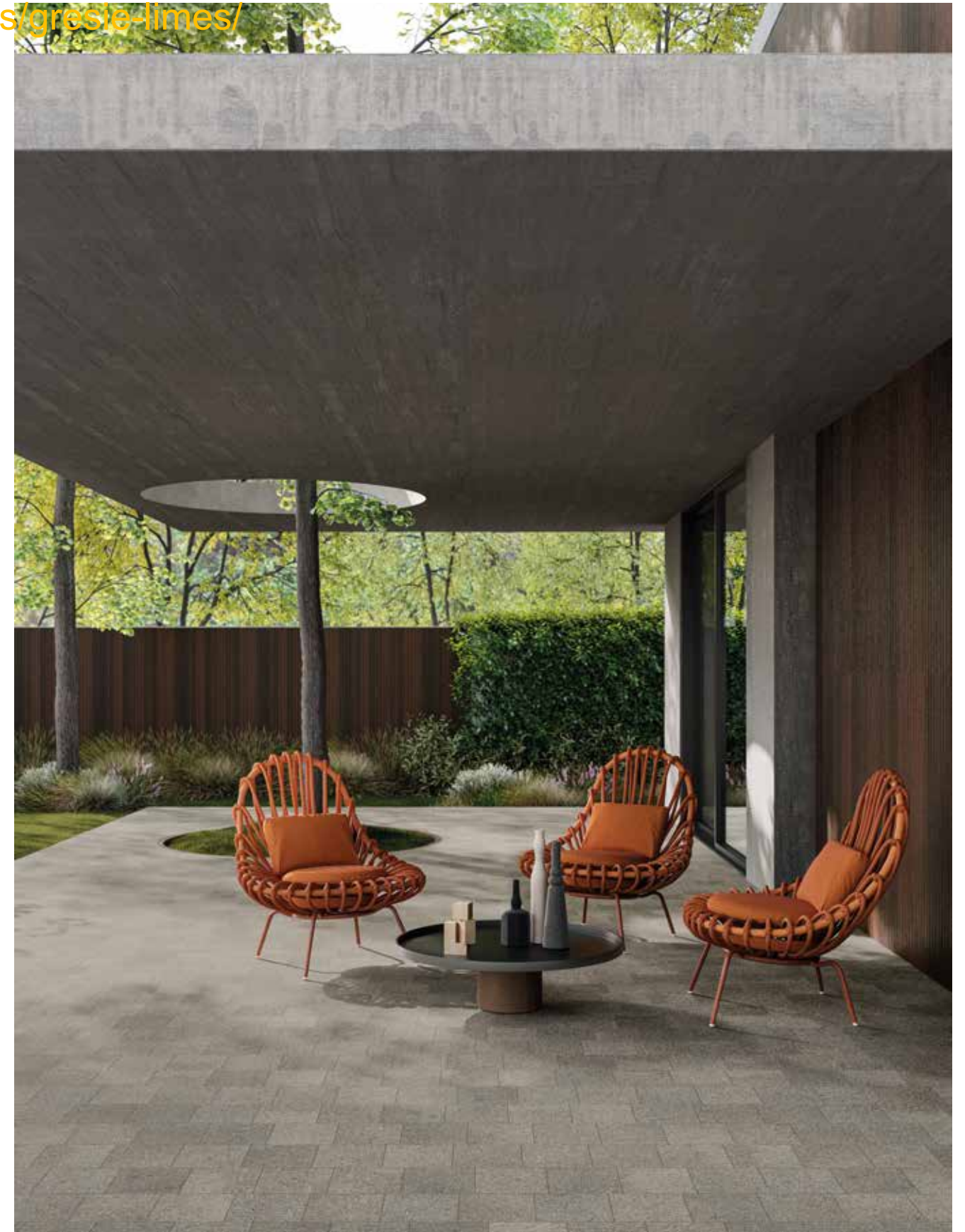
# porfido cold

*La puntinatura finissima, così piena e discreta, dà una forza inattesa alla fisicità naturale del porfido.*

*La materia vive una nuova primavera, si apre al design, si fa notare nei dehor contemporanei /*

*The very fine grain, so dense and discreet, lends an unexpected strength to the natural physicality of porphyry. This material is enjoying a new lease of life, placing itself at the disposal of the design world and making its presence felt in contemporary outdoor spaces*

22,5x22,5 (9"x9")



limes porfido cold

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22,5x22,5 (9"x9")

60x90 (24"x36") K2 20 mm

limes porfido cold

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<https://gadaceramic.ro/produs/gresie-limes/>

# porfido warm

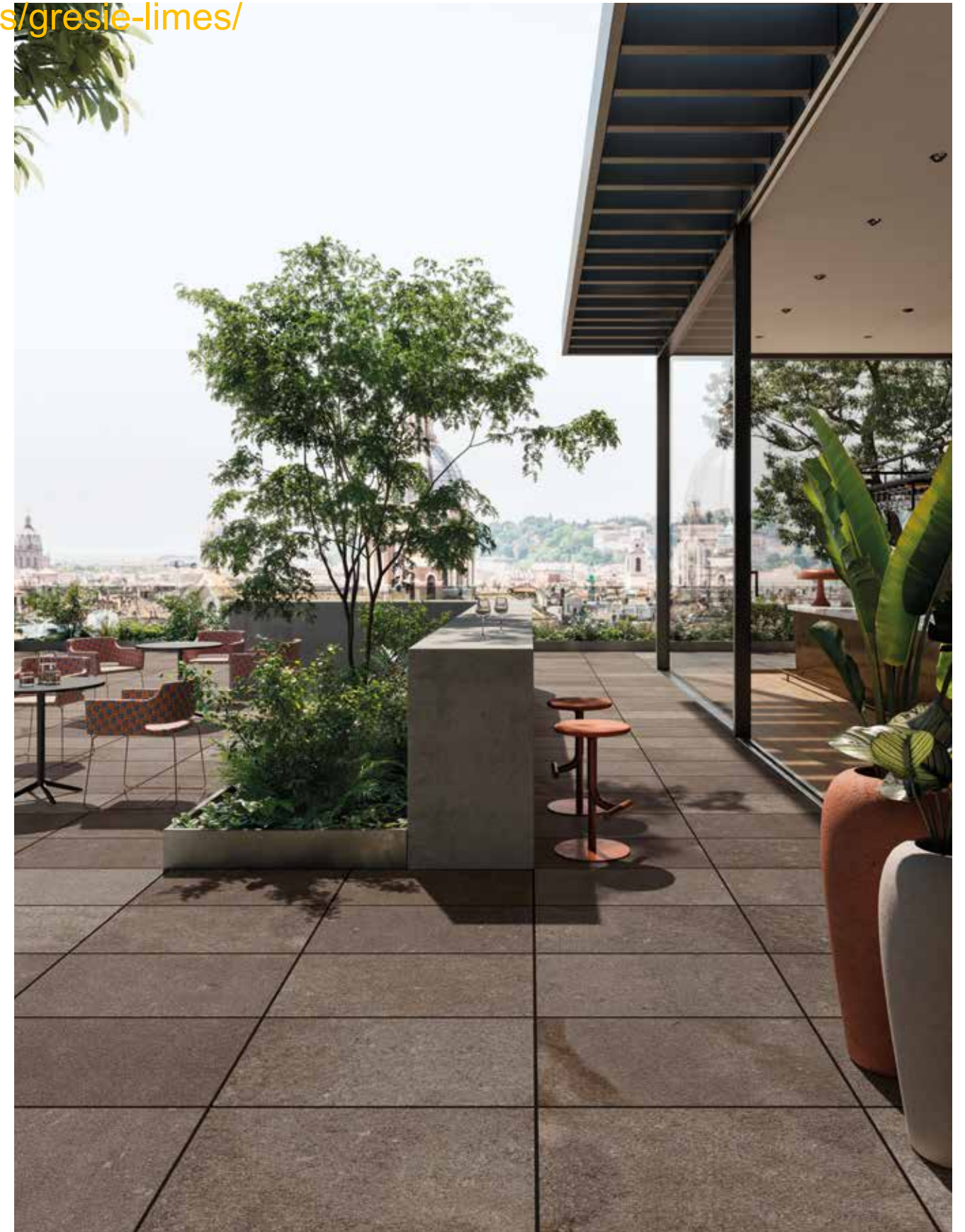
*Una tessitura di fondo piena, marcata da scaglie irregolari ton-sur-ton e giochi di segni ben distribuiti.*

*Facile trovarla in situazioni minimaliste, all'aperto, dove sprigiona sensazioni tattili intense /*

*A solid background texture, enhanced by irregular ton-sur-ton flecks and well-distributed patterns.*

*Easily found in minimalist situations, outdoors, where it releases intense tactile sensations*

60x90 (24"x36") K2 20 mm

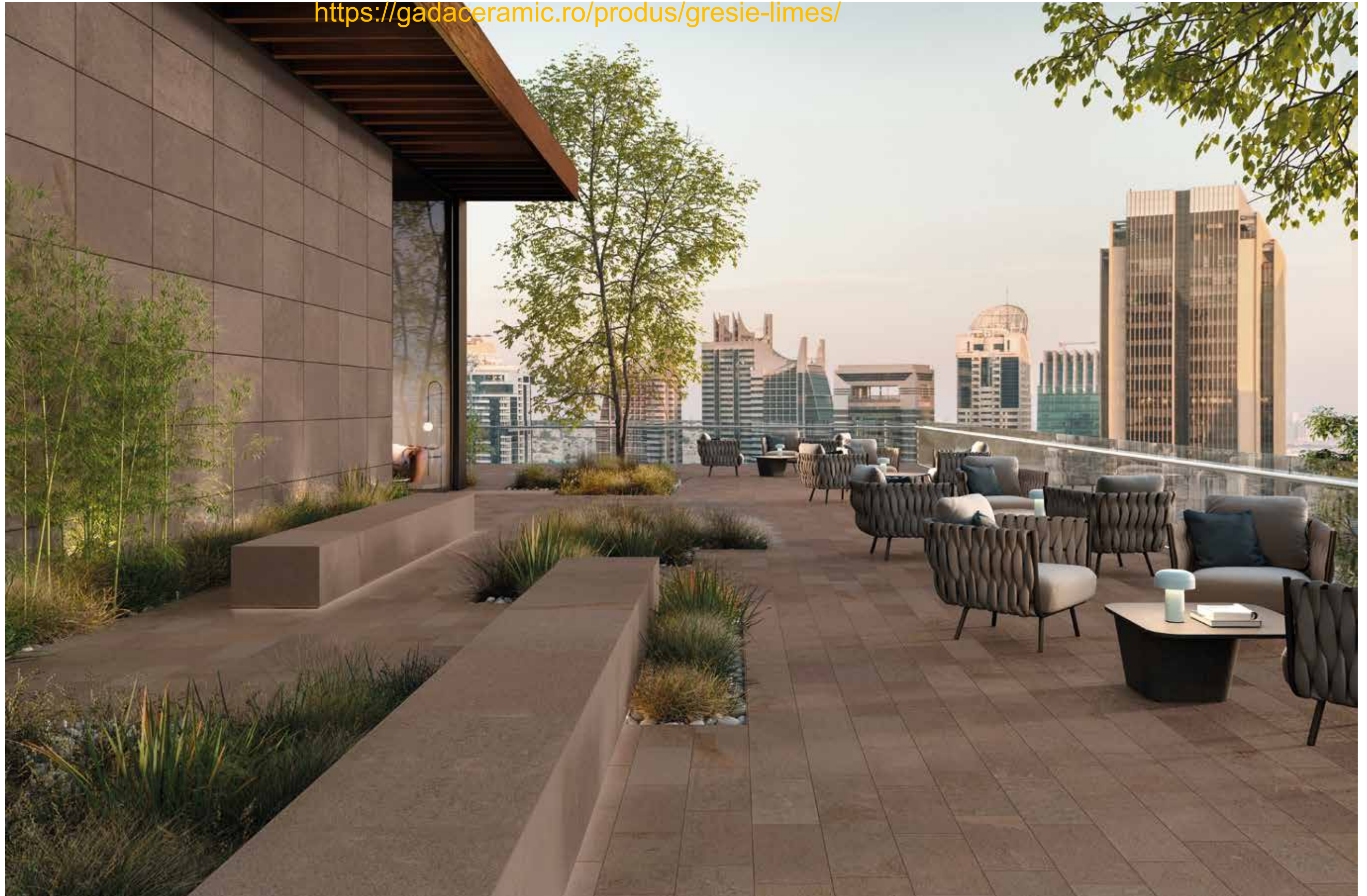


limes porfido warm

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60x90 (12"x48") K2 20 mm



limes porfido warm

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## LIMES

## SPECIFICHE TECNICHE/ TECHNICAL FEATURES

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**GRES PORCELLANATO TUTTA MASSA UGL**  
*FULL-BODY PORCELAIN UGL*

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**SPESSORI**  
*THICKNESSES*

**9 mm** (60x120 - 60x60 - 30x60 - 22,5x45,3 - 22,5x22,5)  
**20mm** (60x90 K2)

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**STONALIZZAZIONE**  
*SHADING*



**CLASSIFICAZIONE ANTISDRUCCIOLO**  
*ASSESSMENT OF SLIP RESISTANCE*

**DIN 51130** R10 - R11  
**DIN 51097** A+B - A+B+C  
**COF** Conforme/*Compliant*  
**DCOF** Conforme/*Compliant*  
**PENDULUM + 36 PTV 96** IN TEST

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GRES PORCELLANATO /  
PORCELAIN STONEWARE

GREENTHINKING /  
GREENTHINKING



**INATTACCABILE DA ACIDI /**  
NOT ATTACKED BY ACIDS



**RESISTENTE A GELO E SHOCK TERMICI /**  
RESISTANT TO FROST AND SUDDEN THERMAL CHANGES



**100% ACQUE REFLUE RECUPERATE /**  
100% RECOVERED WASTE WATER



**ENERGIA AUTO-PRODOTTA DA  
FOTOVOLTAICO /**  
ENERGY SELF-PRODUCED BY PV PLANT



**FACILMENTE PULIBILE /**  
EASY TO CLEAN




**RESISTENTE A SFORZI ED ABRASIONI /**  
RESISTANT TO STRESSES AND ABRASION

500 Kg/cm<sup>2</sup> di pressatura meccanica e cottura a 1.250°C /  
500 kg/cm<sup>2</sup> of mechanical pressing and firing at 1250°C



**98% RIFIUTI AVVIATI A  
RACCOLTA DIFFERENZIATA /**  
98% WASTE SENT TO SEPARATE COLLECTION



**\* + 5.000.000 L = 3.000.000**   
**ACQUE DI PROCESSO DA ALTRI  
STABILIMENTI /**  
PROCESS WATER FROM OTHER FACTORIES



**ANTISDRUCCIOLO /**  
ANTI-SLIP

per ambienti bagnati e outdoor /  
for outdoor and wet environments




**STABILE CROMATICAMENTE /**  
CHROMATICALLY FAST

inalterabile da agenti atmosferici e smog /  
unchanged by weather agents and smog



**100% PALLET FAO /**  
100% FAO PALLETS



**\* 18.408 t = 570**   
**MATERIE PRIME NON ESTRATTE  
GRAZIE AL RECUPERO DI SCARTI /**  
NON-EXTRACTED RAW MATERIALS THANKS TO THE  
RECOVERY OF SCRAPS



**NON REAGISCE AL FUOCO /**  
DOES NOT REACT TO FIRE

non emette fumi in caso di incendio /  
does not release fumes in case of fire



**ASSORBIMENTO H<sub>2</sub>O NULLO /**  
NULL H<sub>2</sub>O ABSORPTION



**100% SCARTI CRUDI RECUPERATI /**  
100% RECOVERED RAW SCRAPS



**\* + 24.000 MWh/year = 185.000**   
**84% ENERGIA AUTO PRODOTTA DA IMPIANTI  
DI COGENERAZIONE /**  
84% ENERGY SELF-PRODUCED BY COGENERATION PLANTS

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4  
COLORI/  
COLORS

QUARTZ WHITE



QUARTZ MULTICOLOR



PORFIDO COLD



PORFIDO WARM



specs & tech



QUARTZ WHITE **V3**



QUARTZ MULTICOLOR **V4**



PORFIDO COLD **V2**

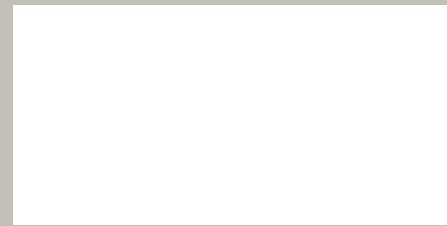


PORFIDO WARM **V3**

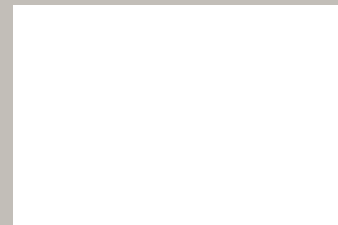


# 6

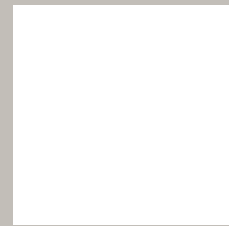
## FORMATI/ SIZES



■ 60x120 (24"x48") RT 9 mm



▲ 60x90 (24"x36") RT K2 20 mm



■ 60x60 (24"x24") RT 9 mm



■▲ 30x60 (12"x24") RT 9 mm



▲ 22,5x45,3 (9"x18") Not RT 9 mm



▲ 22,5x22,5 (9"x9") Not RT 9 mm

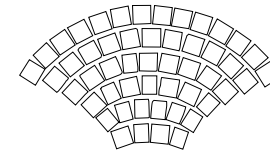
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# 2

## DECORI/ DECORS



CODA DI PAVONE  
▲ 104x57 (41<sup>3/4</sup>"x22<sup>7/8</sup>") RT 9 mm



QUARTZ WHITE



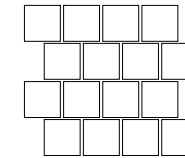
QUARTZ MULTICOLOR



PORFIDO COLD



PORFIDO WARM



MOSAICO BURATTATO  
▲ 31x31 (12<sup>1/2</sup>"x12<sup>1/2</sup>") RT 9 mm



QUARTZ WHITE



QUARTZ MULTICOLOR



PORFIDO COLD

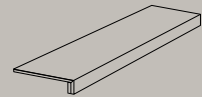


PORFIDO WARM

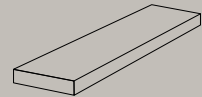
■ Structured R10 | ▲ Structured R11

# 8

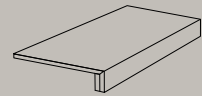
## PEZZI SPECIALI/ TRIMS



SCALINO INCOLLATO  
■ 33x120 (13"x48") RT 9 mm



SCALINO ANGOLARE INCOLLATO  
■ 33x120 (13"x48") RT 9 mm



SCALINO INCOLLATO  
■ 33x60 (13"x24") RT 9 mm



SCALINO ANGOLARE INCOLLATO  
■ 33x33 (13"x13") RT 9 mm



TERMINALE L INCOLLATO  
▲ 30x15x4 (12"x6"x1<sup>9</sup>/<sub>16</sub>") RT 9 mm



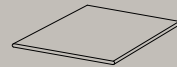
TERMINALE L MONOLITICO  
▲ 30x15x4 (12"x6"x1<sup>9</sup>/<sub>16</sub>") RT 9 mm



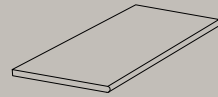
BATTISCOPIA  
■▲ 7,2X60 (2,8"x24") RT 9 mm  
▲ 7,2X45,5 (2,8"x18") RT 9 mm

# 14

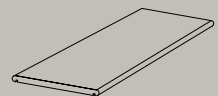
## PEZZI SPECIALI K<sub>2</sub>/ TRIMS K<sub>2</sub>



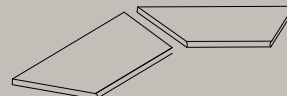
ANGOLARE BORDO CON TORO  
▲ 30x30 (12"x12") RT 20 mm



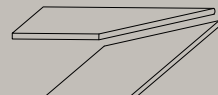
GRADINO BORDO CON TORO  
▲ 45x90 (18"x36") RT 20 mm  
▲ 30x60 (12"x24") RT 20 mm



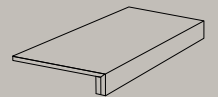
TOP  
▲ 30x60 (12"x24") RT 20 mm



GRADINO ANGOLO INTERNO BORDO CON TORO  
▲ 45x90 (18"x36") RT 20 mm  
▲ 30x60 (12"x24") RT 20 mm



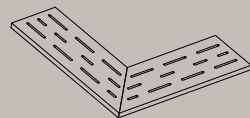
GRADINO ANGOLO ESTERNO BORDO CON TORO  
▲ 45x90 (18"x36") RT 20 mm  
▲ 30x60 (12"x24") RT 20 mm



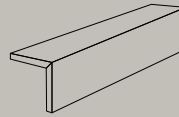
TERMINALE "L"  
▲ 90x45x15 (36"x18"x6") RT 20 mm  
▲ 60x33x5 (24"x13"x2") RT 20 mm  
▲ 60x20x5 (24"x8"x2") RT 20 mm



GRIGLIA  
▲ 15x60 (6"x24") RT 20 mm



ANGOLARE GRIGLIA  
▲ 15x60 (6"x24") RT 20 mm



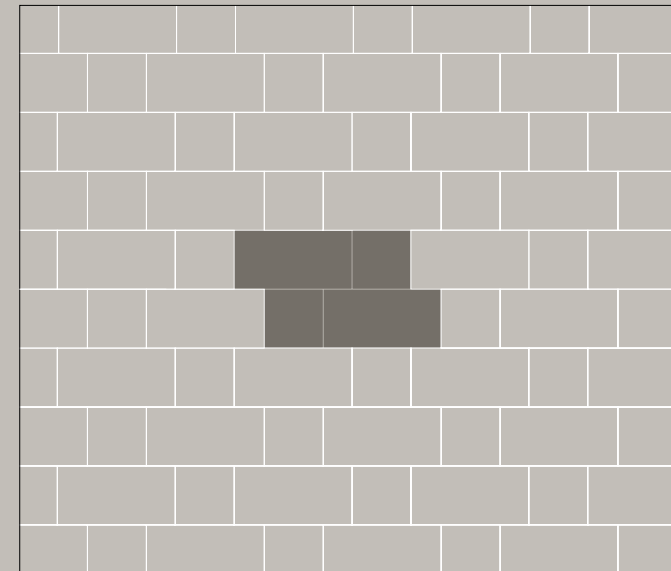
CORDOLO "L"  
▲ 60x20x15 (24"x8"x6") RT 20 mm

## Distribuito în România - Gada Ceramic București

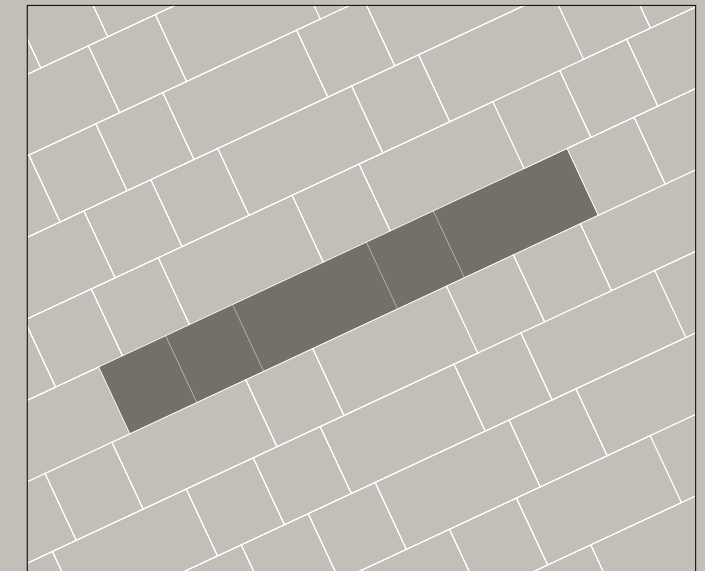
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<https://gadaceramic.ro/produs/glasie-linea/>

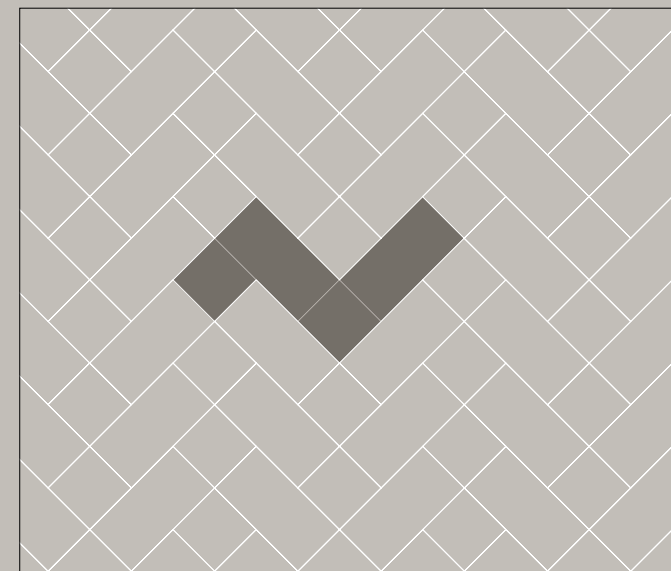
## SCHEMI DI POSA/ LAYING SYSTEM



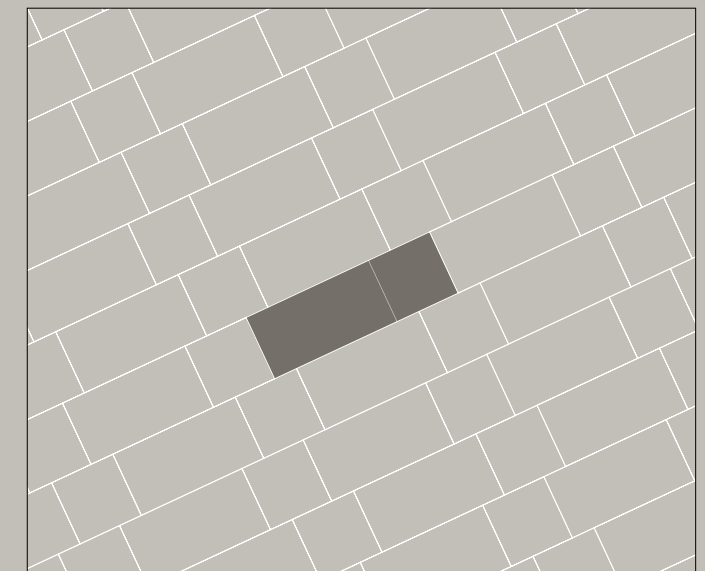
22,5x45,3 (8<sup>7</sup>/<sub>8</sub>"x17<sup>13</sup>/<sub>16</sub>") N.RT - 66,66%  
22,5x22,5 (8<sup>7</sup>/<sub>8</sub>"x8<sup>7</sup>/<sub>8</sub>") N.RT - 33,33%



22,5x45,3 (8<sup>7</sup>/<sub>8</sub>"x17<sup>13</sup>/<sub>16</sub>") N.RT - 57,1%  
22,5x22,5 (8<sup>7</sup>/<sub>8</sub>"x8<sup>7</sup>/<sub>8</sub>") N.RT - 42,9%



22,5x45,3 (8<sup>7</sup>/<sub>8</sub>"x17<sup>13</sup>/<sub>16</sub>") N.RT - 66,66%  
22,5x22,5 (8<sup>7</sup>/<sub>8</sub>"x8<sup>7</sup>/<sub>8</sub>") N.RT - 33,33%



22,5x45,3 (8<sup>7</sup>/<sub>8</sub>"x17<sup>13</sup>/<sub>16</sub>") N.RT - 66,66%  
22,5x22,5 (8<sup>7</sup>/<sub>8</sub>"x8<sup>7</sup>/<sub>8</sub>") N.RT - 33,33%

Qualora si vogliono realizzare gli schemi di posa modulari, prevedere una fuga di 3 mm per lo spessore 9 mm e fuga di 4 mm per lo spessore 20 mm

For modular laying, you have to consider a 3 mm joint for the 9mm thickness and 4 mm joint for the 20mm thickness

Consigli di posa, pulizia e manutenzione al link [keope.com](http://keope.com)

Consigli di posa, pulizia e manutenzione al link [keope.com](http://keope.com)

■ Structured R10 | ▲ Structured R11

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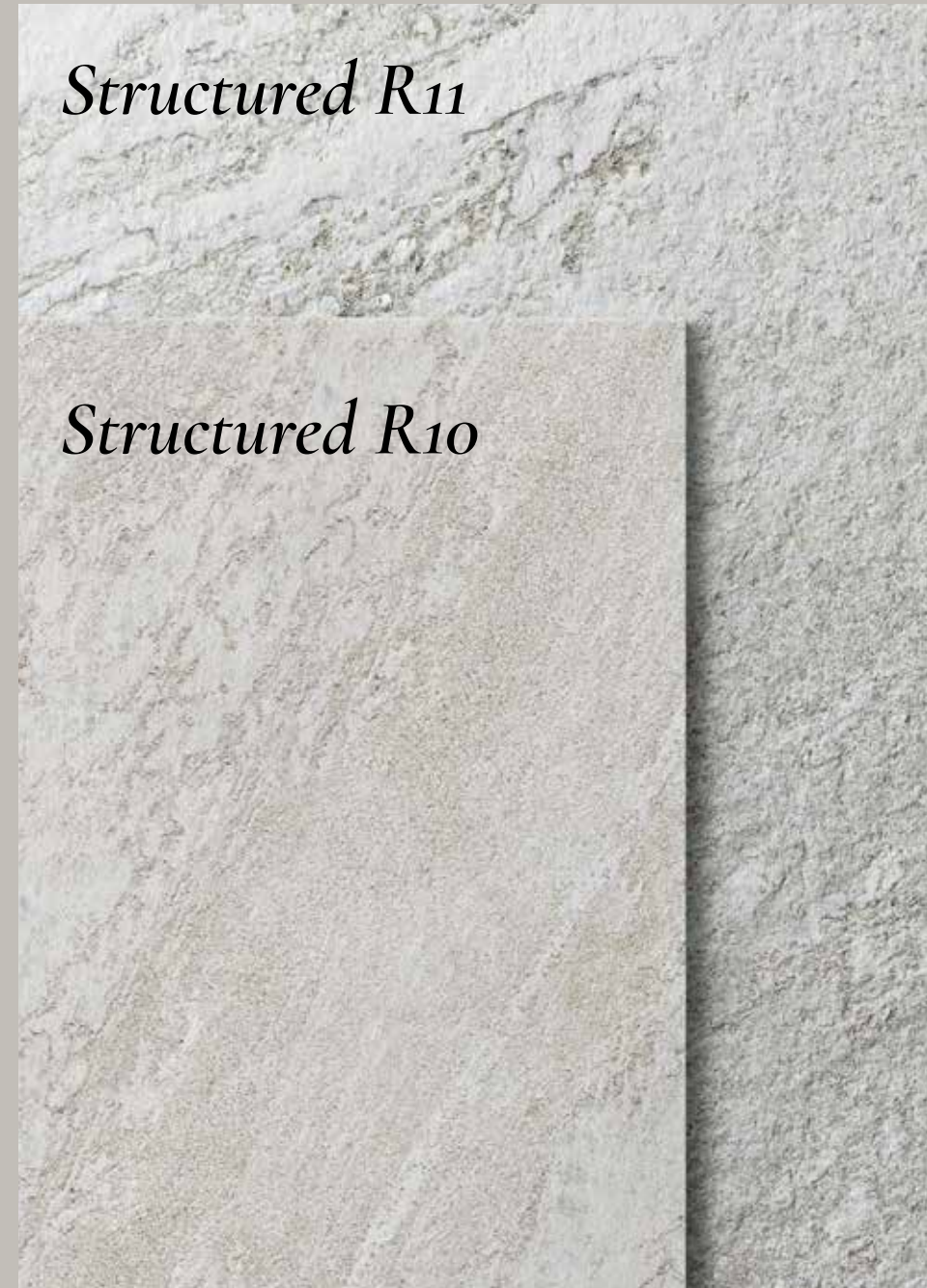
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<https://gadaceramic.ro/produs/gresie/limes/>

2  
FINITURE/  
FINISH

*Structured R11*

*Structured R10*





	60x120 24"x48"	60x60 24"x24"	30x60 12"x24"	22,5x45,3 9"x18"	22,5x22,5 9"x9"	60x90 24"x21"
working size	596x1195	596x596	297x596			596x897
	RT	RT	RT	Not RT	Not RT	RT
	9 mm	9 mm	9 mm	9 mm	9 mm	K2 20 mm
QUARTZ WHITE	■	■	■▲	▲	▲	▲
QUARTZ MULTICOLOR	■	■	■▲	▲	▲	▲
PORFIDO COLD	■	■	■▲	▲	▲	▲
PORFIDO WARM	■	■	■▲	▲	▲	▲

■ Structured R10 | ▲ Structured R11

MISURE, PESI ED IMBALLI / SIZE, WEIGHT AND PACKAGING

FORMATO SIZE	SPESSORE THICKNESS	PZ/SCATOLA PIECES/BOX	MQ/SCATOLA SQM/BOX	KG/SCATOLA KG/BOX	MQ/PALLET SQM/PALLET	KG/PALLET KG/PALLET	SCATOLA/PALLET BOX/PALLET
60x120	9 mm	2	1,44	32,53	50,40	1.151,55	35
60x60	9 mm	3	1,08	25,00	43,20	1.013,00	40
30x60	9 mm	7	1,26	25,00	50,40	1.013,00	40
22,5x45,3	9 mm	12	1,22	24,50	41,48	846,00	34
22,5x22,5	9 mm	20	1,01	20,25	42,53	863,50	42
60x90	20 mm	2	1,08	48,50	19,44	886,00	18

INFORMAZIONI TECNICHE / TECHNICAL FEATURES

INFORMAZIONI TECNICHE TECHNICAL FEATURES	NORMA NORM EN 14411 - ISO 13006	REQUISITI PRESCRITTI REQUIRED VALUES	VALORI VALUES
 <b>DIMENSIONI RETTIFICATO</b> SIZES RECTIFIED	UNI EN ISO 10545-2	lunghezza-larghezza / lenght-width ±0,3% (±1,0 mm max) spessore / thickness ±5,0% (±0,5 mm max) ortogonalità / rectangularity ±0,3% (±1,5 mm max) rettilinearità / straightness ±0,3% (±0,8 mm max) planarità / flatness ±0,4% (±1,8 mm max) qualità superficie / surface quality ≥95%	<b>CONFORME</b> COMPLIANT
 <b>ASSORBIMENTO ACQUA</b> WATER ABSORPTION	UNI EN ISO 10545-3	≤0,5%	≤0,1%
 <b>RESISTENZA A ROTTURA</b> BREAKING STRENGTH	UNI EN ISO 10545-4	R≥35 N/mm <sup>2</sup> S≥700 N (<7,5 mm) S≥1300 N (≥7,5 mm)	<b>9 mm</b> <b>20 mm</b> <b>CONFORME</b> COMPLIANT R≥45 N/mm <sup>2</sup> S≥10000 N
 <b>RESISTENZA ABRASIONE PROFONDA (UGL - Matt)</b> DEEP ABRASION RESISTANCE (UGL - Matt)	UNI EN ISO 10545-6	≤175 mm <sup>3</sup>	≤150 mm <sup>3</sup>
 <b>RESISTENZA SHOCK TERMICI</b> THERMAL SHOCK RESISTANCE	UNI EN ISO 10545-9	resistenza / resistant	<b>CONFORME</b> COMPLIANT
 <b>RESISTENZA AL GELO</b> FROST RESISTANCE	UNI EN ISO 10545-12	resistenza / resistant	<b>CONFORME</b> COMPLIANT
 <b>RESISTENZA CHIMICA</b> CHEMICAL RESISTANCE	UNI EN ISO 10545-13	resistenza / resistant	<b>CONFORME</b> COMPLIANT
 <b>RESISTENZA ALLE MACCHIE</b> RESISTANCE TO STAINS	UNI EN ISO 10545-14	pulibile / cleanable	<b>CONFORME</b> COMPLIANT
	DIN 51130	R	prodotto / product R A+B+C >0,40 >0,42
	DIN 51097	A+B+C	60x120 - 60x60 - 30x60 R10 A+B <b>CONFORME</b> COMPLIANT
 <b>CLASSIFICAZIONE ALTISDRUCCIOLO</b> ASSESSMENT OF SLIP RESISTANCE	B.C.R.A. (COF) ANSI A137.1 2012 (DCOF) Pendulum Test Value PTV 96 (R10)	>0,40 bagnato / wet >0,42 bagnato / wet > 36 IN TEST	30x60 - 22,5x45,3 - 22,5x22,5 R11 A+B+C <b>CONFORME</b> COMPLIANT 60x90 K2 R11 A+B+C <b>CONFORME</b> COMPLIANT

Piastrelle pressate a secco - Conforme alla norma EN 14411 e ISO 13006 appendice G gruppo B1-a con E ≤0,5%  
Dry pressed tiles - Compliant with standards EN 14411 and ISO 13006 annex G group B1-a with E ≤0,5%

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settembre 2020



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**EN\_**

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